

CL TRIM FREE

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1

Feed material into laser printer so that the printer is printing on the printable side (white matte coated side).

Step 2

Design your image and and resize if necessary

Step 3

Prepress fabric for 5-10 seconds.

Step 4

Place imaged CL TrimFree on fabric with image face down.

Step 5

Heat apply the transfer onto the shirt. Press at 330-340F at 25-30 seconds. Use maximum pressure

Step 6

Do not remove fabric from heat press. Peel transfer off warm. Wait approximately 7-10 seconds before peeling

Step 7

Repress imaged t-shirt for 30 seconds at 330F using enclosed silicon sheet. This will seal the coating to allow better wash resistance.

APPLICATION

| | |
|------------------------|--------------------------|
| Printer: | Laser Non-Oil |
| ItemNo.: | JPCLTFA4 |
| Recommended Paper Mode | Heavy or Label mode |
| Image: | Mirror |
| Press Time: | 25-30 sec. |
| Temperature: | 330-340F (165-170C) |
| Pressure: | Maximum |
| Peel: | Warm (wait 7-10 seconds) |
| Wash Temp.: | Up to 105F (40C) |

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

White or Light colored:
100% cotton
100% polyester
Poly/cotton blends
Polyester knits
Polyester mesh
Poly/foam & cotton caps
Satin

Accessories Required

Computer, Color Laser Printer, Heat Press.

Printable side

The printable side is the white matte coated side.

Pressure Settings

To ensure that the coating has properly fused with the fabric, we recommend to use maximum pressure. If this paper is applied with inadequate pressure, the transfer will not wash well.

Peeling

This paper is to be peeled warm. Peeling should occur 7-10 seconds after pressing. Also if you have difficulties peeling the backing off the shirt, while the fabric is hot, gently tug on the sides of the shirt, the backing will "pop" right out. Depending on fabric and toner coverage, wait time before peeling will vary. Test before commercial production.

Care Instructions

Wait 24 hours before washing. Machine wash, warm water only, using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Hang dry recommended.

Storage

CL TrimFree has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.